

SQAD-6 Quality Control Notice (QCN)

Sub Code: NTST

Provide mechanical test reports.

Each item for which this quality statement is specified requires the following mechanical test reports:

Proof load testing

Hardness testing

In addition, for alloy steels,

Cone Strip Proof Load Testing (for sizes ¼ inch through 1-1/2 inches diameter only)

24 Hour hardness testing.

Examination procedures and reporting methods shall be in accordance with the code specified in the Exelon PO/Contract (e.g., ASME, AWS, etc.). Certification shall include inspection results.

Exelon Receipt Inspection Only:

For size limitations, See PES-S-010 “FASTENERS”